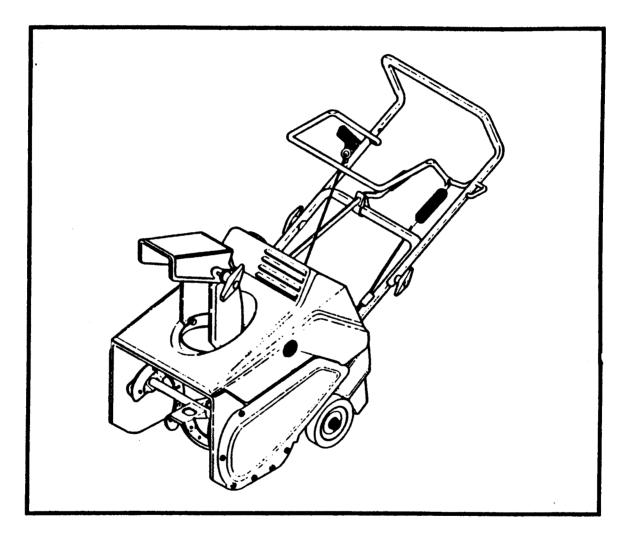




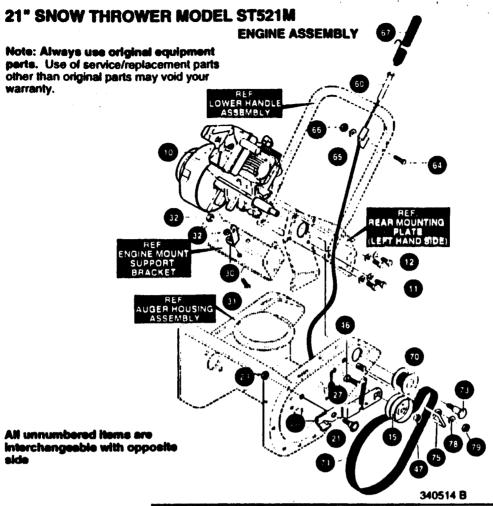
# ST521M



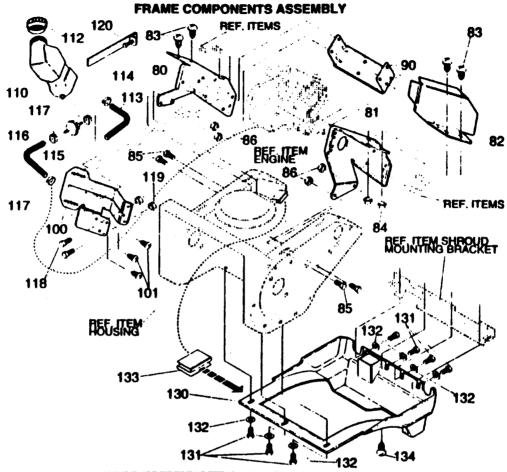
1998-01

**Spare Parts Piéces Dètachées** 

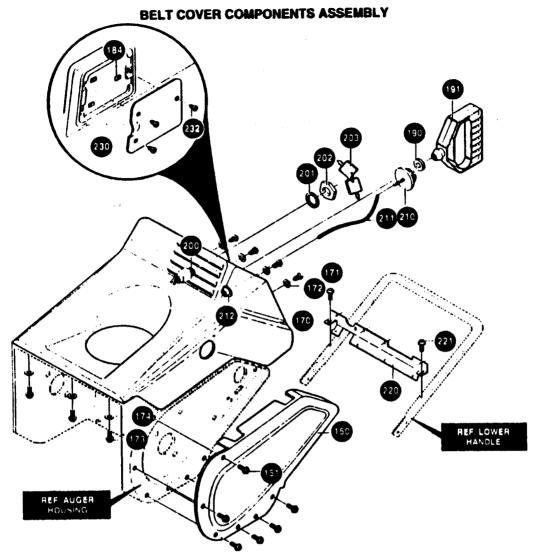
Owner's Manual 601 00 24 17 Reference No. 761270 07/11/97



REF NO.	PART NO.	PART NAME
10	-ENGINE	5.0HP (SEE ENGINE MANUAL)
11	601 00 00 73	SCREW, 5/16-18X .75
12	601 00 00 23	WASHER, HVSPTLK .328X.60X.09
20	601 00 21 56	BRKT, IDLER ARM
21	601 00 13 29	BOLT, .5/16-18
27	601 00 20 60	SPRING, IDLER BRAKE
29	601 00 00 59	NUT, 5/16-18 REGHEXCTRLK
30	601 00 21 57	SUPPORT, ENGINE
31	601 00 16 40	SCREW, 5/16-18X .50
32	601 00 00 59	NUT, 5/16-18 REGHEXCTRLK
45	601 00 13 33	PULLEY, IDLER
46	601 00 05 51	BOLT, 3/8-16X1.50
47	601 00 13 35	NUT, 3/8-16 HXCTRLKJAM
60	601 00 17 57	CABLE, DRIVE CONTROL
64	601 00 17 58	SCREW, 1/4-20X1.50
65	601 00 00 18	WASHER, FLAT .281X .63X.065
66	601 00 23 18	NUT, 1/4-20 REGHEXCTRLK
67	601 00 17 59	COVER, CABLE SPRING
	601 00 21 58	PULLEY, 10-RIB POLY-V
73	601 00 20 80	BOLT, SHOULDER .625 X .282
74	601 00 <b>2</b> 0 81	BELT,10 RIB POLY-V
75	601 00 20 82	GUIDE, BELT
78	601 00 21 59	WASHER, FLAT .312X .73X.065
<b>79</b>	601 00 00 59	NUT, 5/16-18 REGHEXCTRLK
	601 00 24 17	OWNER'S MANUAL ENG/FR

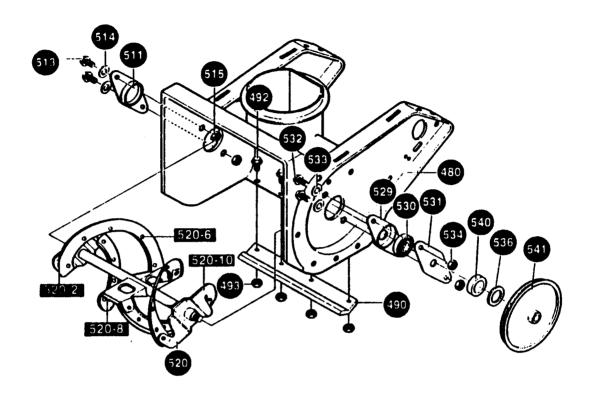


		132
REF NO.	PART NO.	PART NAME
80	601 00 17 67	PLATE, REAR RH
81	601 00 17 68	PLATE, REAR LH
82	601 00 17 69	SHIELD, ENGINE HEAT
83	601 00 17 70	SCREW, 1/4-20X .63
	601 00 08 27	NUT, 1/4-20 WDFL
85	601 00 16 40	SCREW, 5/16-18X .50
86	601 00 00 59	NUT, 5/16-18
90	601 00 17 71	SUPPORT, FRAME
100	601 00 17 72	BRACKET, GAS TANK
101	601 00 17 92	SCREW, #10-24X .63
110	601 00 17 74	TANK, FUEL
112	601 00 17 75	CAP, FUEL
	601 00 17 76	TUBING, .GAS LINE
114	601 00 05 54	CLAMP,HOSE
115	601 00 17 77	FILTER, IN-LINE
116	601 00 17 78	TUBING, .GAS LINE
117	601 00 17 79	CLAMP, HOSE
	601 00 13 66	SCREW, 10-24X .50
119	601 00 13 67	NUT, #10-24
	601 00 17 80	CLAMP, WORM
	601 00 17 81	COVER, BOTTOM
	601 00 17 92	SCREW, #10-24X .63
	601 00 17 03	WASHER, FLAT .203X .56X.040
	601 00 17 83	CLIP, "S" TINNERMAN
134	601 00 08 83	SCREW, 10-16X .50



REF NO.	PART NO.	PART NAME
150	601 00 17 84	COVER, BELT 2CY
151	601 00 05 14	SCREW, 10-24X.38 SLHWATAP
170	601 00 17 85	COVER, TOP
171	601 00 17 92	SCREW, #10-24X .63
172	601 00 17 03	WASHER, FLAT .203X .56X.040
173	601 00 17 87	SCREW, #10-14X.63
174	601 00 00 17	WASHER, FLAT .250X .56X.049
184	601 00 17 88	NUT, TINN "U" TYPE
190	601 00 13 55	GROMMET & WASHER
191	601 00 17 89	GRIP, MITTEN
200	601 00 13 58	SWITCH, IGNITION
201	601 00 13 59	WASHER, REGINTLK.640X1.1X.05
202	601 00 13 60	NUT, 5/8-32
203	601 00 13 61	2 KEYS & RING
210	601 00 13 62	PRIMER, ENGINE
211	601 00 13 63	HOSE, PRIM
212	601 00 17 90	NUT, 1/4-20
220	601 00 17 91	BRACKET, SHROUD
221	601 00 17 92	SCREW, #10-24X .63
230	601 00 17 93	DOOR
232	601 00 17 94	SCREW #10-16X.75

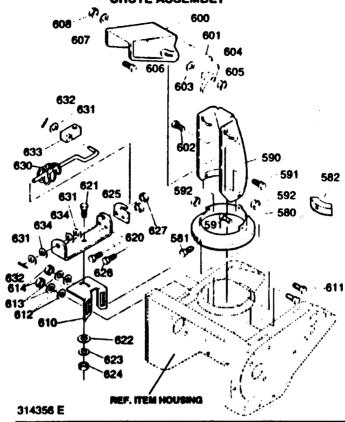
## AUGER AND HOUSING ASSEMBLY



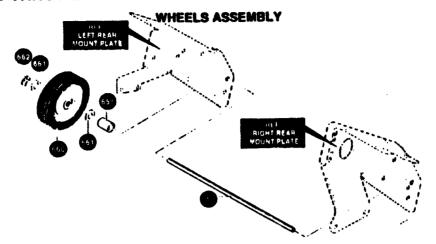
REF	1	
NO.	PART NO.	PART NAME
480	601 00 20 85	HSNG, ASSY
490	601 00 17 96	BLADE, SCRAP
492	601 00 17 97	SCREW, 1/4-20X .63
493	601 00 08 27	NUT, 1/4-20 WDFL MAC-LOCK
511	601 00 21 53	BEARING, FLANGE
513	601 00 13 80	SCREW, 1/4-20X .88
514	601 00 00 18	WASHER, FLAT .281X .63X.065
515	601 00 08 27	NUT, 1/4-20 WDFL MAC-LOCK
520	601 00 17 98	AUGER, ASSY
520-2	601 00 19 95	BLADE, AUGER
520-6	601 00 19 34	RIVET, OVSET
520-8	601 00 24 14	BLADE CENTER
520-10	601 00 17 98	AUGER & BLADE ASSY
529	601 00 20 86	RETAINER, BEARING
530	601 00 05 39	BRNG, BALL
531	601 (2) 13 81	PLATE, RETAINING BEARING
532	601 00 00 67	SCREW, 1/4-20X .62
533	601 00 00 18	WASHER, FLAT .281X .63X.065
534	601 00 23 18	NUT, 1/4-20 REGHEXCTRLK
536	601 00 17 15	WASHER, FLAT .640X1.25X.06
540	601 00 20 87	SPACER, SLEV .640X .88X .15
541	601 00 20 95	PULLEY, RIBBED
L	<u> </u>	

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## **CHUTE ASSEMBLY**



REF		
NO.	PART NO.	PART N/.ME
580	601 00 18 01	RING, LOWER CHUTE
581	601 00 18 02	SCREW, 1/4-14X .63
582	601 00 18 03	CLIP, CHUTE RING
590	601 00 18 04	CHUTE, LOWER
591	601 00 00 66	SCREW, 1/4-20X .50
592	601 00 08 27	NUT, 1/4-20 WDFL MAC-LOCK
600	601 00 18 05	CHUTE, UPPER
601	601 00 18 06	WIRE, HINGE
602	601 00 13 90	BOLT, 5/16-18X1.25
603	601 00 00 19	WASHER, FLAT .344X .69X.065
604	601 00 06 84	KNOB, T
605	601 00 00 12	NUT, 5/16-18
	601 00 20 38	SCREW, 5/16-18X .75
607		WASHER, FLAT .344X .69X.065
	601 00 00 59	NUT, 5/16-18 REGHEXCTRLK
	601 00 20 89	BRACKET, WORM ADJUST
	601 00 14 11	BOLT, 5/16-18X .75
	601 00 00 19	WASHER, FLAT .344X .69X.065
	601 00 00 23	WASHER, HVSPTLK .328X.60X.09
_	601 00 00 12	NUT, 5/16-18 REGHEX
	601 00 20 19	BRACKET, CHUTE ROD HOLDER
1	601 00 14 11	BOLT, 5/16-18X .75 CARR
	601 00 00 19	WASHER, FLAT .344X .69X.065
	601 00 00 23	WASHER, HVSPTLK .328X.60X.09
	601 00 00 12	NUT, 5/16-18 REGHEX
625	601 00 18 09	PLATE, CHUTE ROD
626	601 00 00 66	SCREW, 1/4-20X .50
627	601 00 23 18	NUT, 1/4-20 REGHEXCTRLK
	601 00 18 10	ROD, ASSY CHUTE LOWER
631	601 00 18 51	WASHER, FLAT .40 X .75X.025
	601 00 00 75	PIN, COTTER .090 DIAX .75
	601 00 18 11	BLOCK, PIVOT
634	601 00 14 04	WASHER, CURVED SPRING



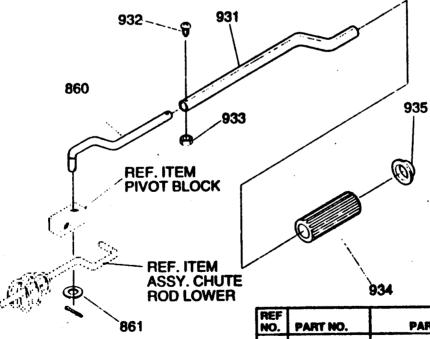
REF NO.	PART NO.	PART NAME
651 652 660	601 00 00 20 601 00 20 92	SPACER, SLEEVE WASHER, FLAT .408X .81X.085 TIRE & RIM WASHER, FLAT .406X .81X.085

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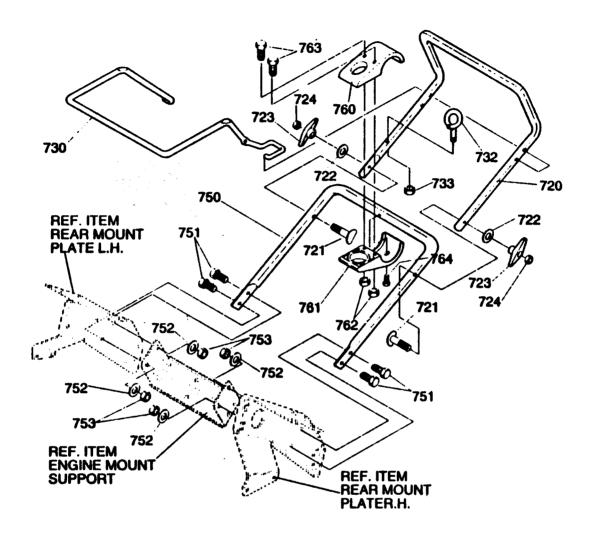
#### **CHUTE ROD ASSEMBLY**



REF NO.	PART NO.	PART NAME
861 863 931 932 933 934	601 00 18 12 601 00 18 51 601 00 00 25 601 00 18 13 601 00 18 14 601 00 18 15 601 00 18 17	ROD, MID CHUTE CTL WASHER, FLAT .40 X .75X.025 PIN, COTTER .090 DIAX .75LG ROD CHUTE CTRL UPR, ASSY SCREW, 10-32X .88 SLTRHD NUT, #10-32 CTRLK KNOB, CHUTE CRANK NUT, PUSH

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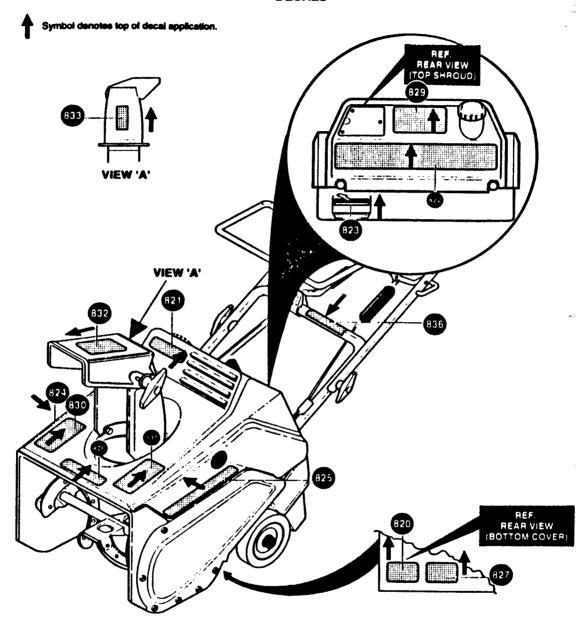
#### HANDLE ASSEMBLY



720 601 00 21 49 HANDLE, ASSY 801 721 601 00 24 13 723 601 00 06 84 724 601 00 00 12 730 601 00 18 22 732 601 00 21 51 733 601 00 05 9 750 601 00 18 23 751 601 00 00 73 752 601 00 00 16 753 601 00 00 59 760 601 00 18 24 761 601 00 18 25 762 601 00 18 26 764 601 00 18 26 764 601 00 18 26 764 601 00 14 45 PACKET HALF, CHUTE CRANK NUT, #10-24 HEXNYLLK SCREW, #10-24X1.00 SCREW, 1/4-20X.63	REF NO.	PART NO.	PART NAME
	720 721 722 723 724 730 732 733 750 751 752 753 760 761 762 763	601 00 21 49 601 00 21 50 601 00 24 13 601 00 06 84 601 00 00 12 601 00 18 22 601 00 21 51 601 00 00 59 601 00 18 23 601 00 00 73 601 00 00 16 601 00 00 59 601 00 18 24 601 00 18 24 601 00 18 24 601 00 18 26	HANDLE, ASSY BOLT, 5/16-18X2.OO WASHER, FORM KNOB, T NUT, 5/16-18 REGHEX BAR, CONTROL DRIVE GUIDE, ROPE 5/15-18 NUT, 5/16-18 REGHEXCTRLK HANDLE, LOWER SCREW, 5/16-18X .75 WASHER, FLAT .344X .69X.065 NUT, 5/16-18 REGHEXCTRLK BRACKET HALF, CHUTE CRANK BRACKET HALF, CHUTE CRANK NUT, #10-24 HEXNYLLK SCREW, #10-24X1.00

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## **DECALS**



REF NO.	PART NO.	PART NAME
821 822 823 824 825 826 827 829 830 831 832 833 836	601 00 20 89 601 00 18 22 601 00 24 10 601 00 20 93 601 00 22 82 601 00 20 96 601 00 24 11 601 00 23 30 601 00 23 29 601 00 23 31 601 00 21 15	DECAL, ST521M SIDE PANEL RH DECAL, ST521E SIDE PANEL LH DECAL, HUSQVARNA TOP COVER DECAL, EPA DECAL, START INSTR DANGER CHUTE DECAL DECAL, DANGER AUGER FOOT

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