# **Tanaka**

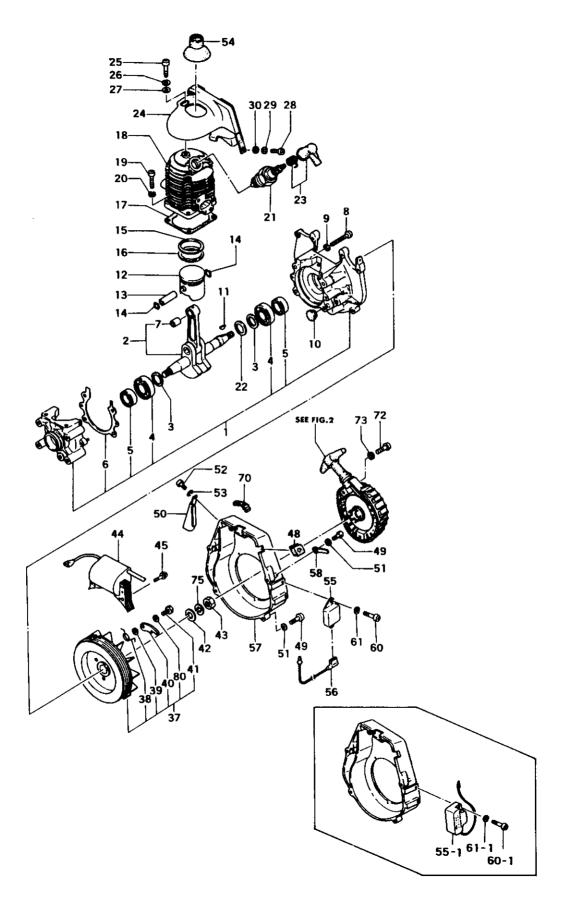
# Parts Catalog

# Hedgetrimmer

Model: THT-232

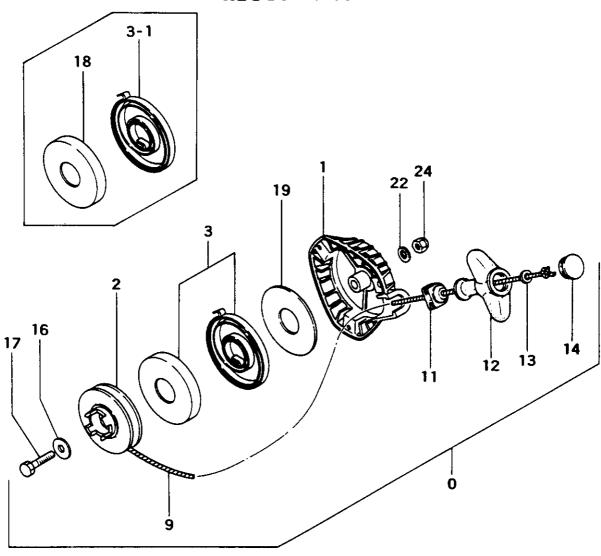
All Units Prior To Serial Number F 148391

#### FIG.1 ENGINE



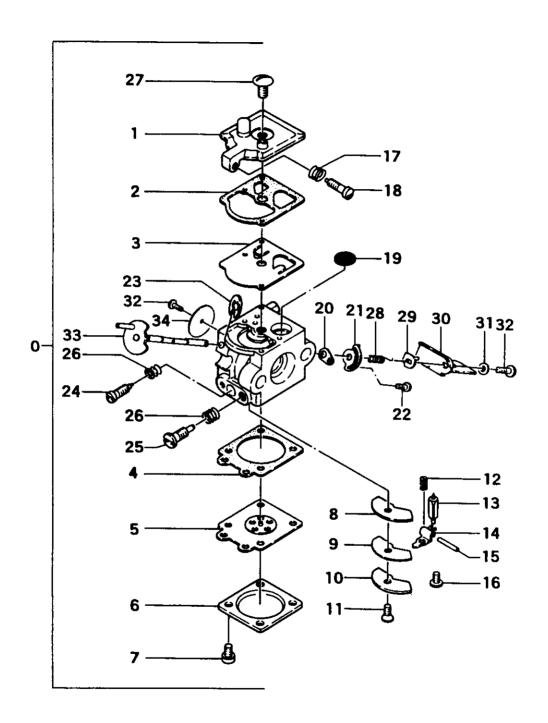
	BR					15 N
REF	WER PARMER	PARTIANE		Ø	SERIANER	REMARKS
1-001 1-002 1-003 1-004 1-005 1-006	072-00764-900 046-00700-803 070-00601-201 999-61600-100 999-66122-266	BALL BEARING #6001, 28MM/OD	1 1 2 2 2 1			
1-007 1-008 1-009 1-010 1-011 1-012	999-62081-225 990-11050-251 992-10050-012 599-00601-200 068-10100-200 031-00601-202	SCREW 5X25 S.VASHER 5 GRONMET WOOD-RUFF KEY 3X13X4.5	1 4 4 1 1			
1-013 1-014 1-015 1-016 1-017 1-018	I	PISTON PIN CIRCLIP PISTON RING/TOP PISTON RING	1 2 1 1 1			
1-019 1-020 1-021 1-022 1-022 1-022	990-11050-161 992-10050-012 018-00502-200 330-00200-210 330-00200-220 330-00200-230	SPARK PLUG BM6A	4 4 1 V			
1-022 1-023 1-024 1-025 1-026 1-027	330-00200-240 157-04000-900 016-00601-800 990-11050-101 992-10050-012 992-01050-011	SPARK PLUG CAP ASS'Y CYLINDER SHROUD COMP. SCREW 5X10	1 1 1 1			
1-028 1-029 1-030 1-037 1-038 1-038	990-11040-101   992-10040-012   992-00040-011   155-21700-900   790-00601-202   790-00801-203	SWALL WASHER 4	1 1 1 2 2	P	-C132439 C132440-	
1-039 1-040 1-041 1-042 1-043 1-044	786-00601-200 788-00601-203 793-10200-201 065-00000-200 066-00601-200 167-20763-800	STARTER PAWL WASHER STARTER PAWL STEP BOLT FLYWHEEL WASHER FLYWHEEL NUT IGNITION COIL COMP.	2 2 1 1			
1-045 1-045 1-048 1-049 1-050 1-050	994-16040-181 994-16040-226 203-0604A-202 990-11040-181 132-00601-200 132-00601-201	SCREW 4X22/WS GROWNET SCREW 4X18 FLASH PAN	2 2 1 4 1	M P	-D037769 D037770-	:
1-051 1-052 1-053 1-054 1-054 1-055,1	992-10040-012 990-11040-101 992-10040-012 255-0062A-200 255-0062A-201 159-21401-870	SCREW 4X10 S.WASHER 4 SPARK PLUG RUBBER COVER SPARK PLUG RUBBER COVER	4 1 1 1 1		-D293830 D293831- -B078315	·
1-055,1 1-055 1-056 1-057 1-058 1-060,1	173-0162R-800 112-00700-201 198-11600-800	IGNITOR COMP. TTI-1F IGNITOR LEAD WIRE COMP., R85M FAN CASE CORD CLAMP COMP.	1 1 1 1 2	×	-E062000 E062001- E062001-	
1-060 1-061,1 1-061 1-070 1-070 1-072	990-11040-081 992-10040-012 992-10040-012 130-00610-201 130-00610-202 990-11040-101	S. WASHER 4 S. Washer 4 Fan Case Plug	1 2 1 1 3	N P	E062001- -E062000 E062001- -C085250 C085251-	
1-073 1-075 1-080	992-10040-012 992-10070-012 822-00601-200	S. WASHER 4 S. Washer 7	3 1 2			

FIG.2 RECOIL STARTER



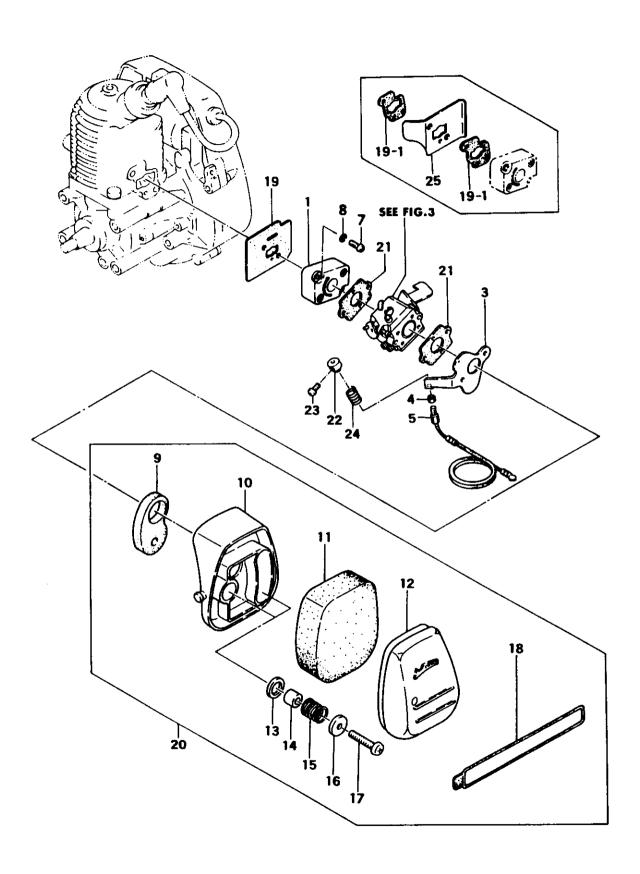
REF	HER PARTER	PARNAME	SERVINER REMARKS
2-000	756-00601-912	RECOIL STARTER ASS'Y	1 R -B148363
2-000		RECOIL STARTER ASS'Y	1   B148364-
2-001		RECOIL STARTER BODY COMP.	1 R -B148363
2-001		RECOIL STARTER BODY COMP.	1 R -D006550
2-001		RECOIL STARTER BODY COMP.	1 D006551-
2-002	774-00601-806	STARTER ROPE REEL COMP.	1
2-003,1 2-003 2-009 2-011 2-012	778-00600-900 783-00601-210 780-00601-201 785-10207-201	RECOIL SPRING CASE ASS'Y ROPE ROPE GUIDE STARTER HANDLE	1 R -F067900 1 F067901-
2-013 2-014 2-016 2-017 2-018 2-019 2-022	992-08050-006 990-21050-251 778-0141Y-202 778-00601-201	STARTER HANDLE CAP SPECIAL WASHER 5	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
2-024	991-43050-026	CAP NUT 5	

#### FIG.3 CARBURETOR



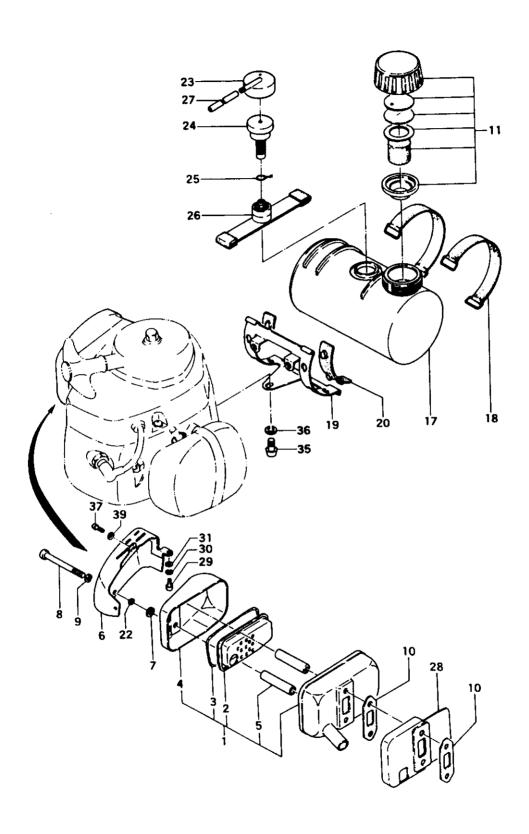
REF. NE	PARTIER	PARMANE	SE PLANTER REMARKS
3-000 45 3-000 45 3-000 45 3-001 57 3-002 57	5-25004-902 5-25022-900 5-25022-901 5-25001-200 7-25001-200	CARBURETOR ASS'Y CARBURETOR ASS'Y WA-12C CARBURETOR ASS'Y WA-12C PUMP BODY	1 R -D006550 1 R -D037770 1 D037771-
3-005 47 3-006 47 3-006 47 3-007 54	4-25001-800 6-25006-200	DIAPHRAGN GASKET METERING DIAPHRAGN COMP. DIAPHRAGN COVER DIAPHRAGN COVER SET SCREW SET SCREW	1
3-009 52 3-010 52 3-011 52 3-012 47	1-25001-200 3-25001-200 4-25001-200 7-25001-200	CIRCUIT PLATE GASKET CIRCUIT CHECK VALVE DIAPHRAGM CIRCUIT PLATE CIRCUIT PLATE SCREW VALVE SPRING NEEDLE VALVE	
3-015 60 3-016 54 3-017 46 3-018 46	3-25008-200 2-25008-200		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
3-021 50 3-022 54 3-023 48 3-024 46	7-25004-200 8-25004-200 9-25004-200 1-25001-200		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
3-027 51 3-028 48 3-029 49 3-030 63	4-25001-200 6-25004-200 0-25004-200 0-25004-201	HIGH/LOV ADJUST SPRING SET SCREW CONTROL LEVER SPRING GOVERNOR SPRING LEVER GOVERNOR LEVER SPECIAL WASHER	2   1   1   1   1   1   1   1   1   1
3-033 46 3-034 48	4-25004-800 8-25012-200	SHUTTER SCREW THROTTLE SHAFT COMP. THROTTLE VALVE THROTTLE VALVE	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

## FIG.4 AIR CLEANER



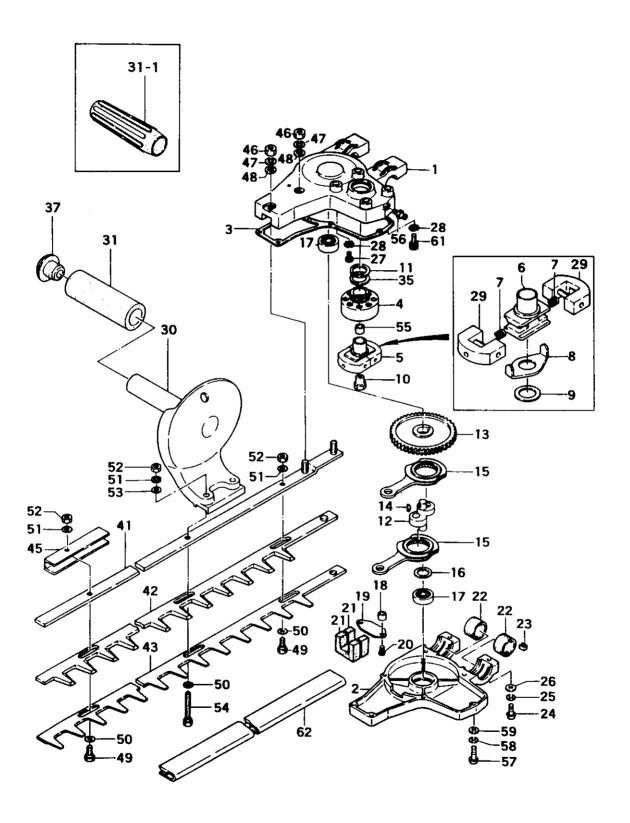
	<del>, , , , , , , , , , , , , , , , , , , </del>		
REF. NEP	ARTHER PARTY	AME	SERIA HER REMARKS
4-001   404-014 4-003   436-006 4-003   436-006 4-004   991-010 4-005   894-014	2A-801 CARBURETOR INSULAT 2V-250 AIR CLEANER BASE 2V-251 AIR CLEANER BASE 60-013 NUT 6 01-201 OUTER RECEIVER 50-241 SCREV 5X24	OR COMP. 1 R 1 1 1 2	-C132439 C132440-
4-009 431-006 4-010 423-006 4-011 444-006 4-012 424-006	50-012 S.WASHER 5 01-201 CLEANER GASKET 01-203 AIR CLEANER BODY 01-201 CLEANER ELEMENT A 01-202 CLEANER COVER 01-200 SPECIAL WASHER/CLE	2 1 1 1 1 1 1 2 2 1 1 1 2 2 1 1 1 1 2 2 1 1 1 1 1 2 2 1 1 1 1 2 2 1 1 1 1 1 2 1	
4-015 4-016 992-010 4-017 990-110 4-018 466-006	01-202 CLEANER FIXING MET 01-200 CLEANER SPRING 50-011 WASHER 5 50-551 SCREW 5X55 2A-200 CLEANER BAHD 01-202 INLET MANIFOLD GAS	2 2 2 1	-B230282
4-019 4-020 4-021 4-021 4-022 4-022 4-022	54-200 INLET MANIFOLD GAS 54-201 INLET MANIFOLD GAS 2A-901 AIR CLEANER ASS'Y 01-202 CARBURETOR GASKET 2W-201 METAL 40-060 SCREW 4X6		-C192852 C192853-
	01-200 RETURN SPRING 2W-201 FLASH PAN	1 1 1 0	B230283-

### FIG.5 FUEL TANK & MUFFLER



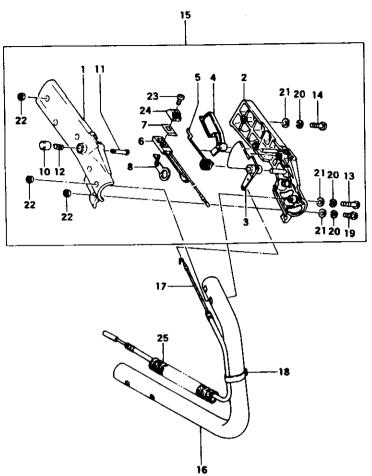
ــر			
REF. N	JER PARTER	PARMAME	SERIA HER REMARKS
5-001 7 5-001 7 5-001 7 5-002 7 5-002 7	706-0082W-900 706-0062W-901 706-0082W-910 722-0062W-800 722-0062W-810;	MUFFLER ASS'Y MUFFLER ASS'Y	1 R -B027993 1 R -C154793 C154794- 1 R -B027993 1 R -C154793 C154794-
5-004 7 5-005 7 5-006 7 5-007 7	717-0062W-801 740-0062W-200 738-0062W-211	ASBESTOS THREAD NUFFLER BODY B COMP. NUFFLER COLLAR MUFFLER PROTECTOR MUFFLER S. GASKET SCREV 5X60	1 1 2 1 2 2 2
5-010 7 5-011 5 5-011 5 5-017 5	595-0062A-910 595-0062A-901 591-00764-800	MUFFLER GASKET TANK CAP ASS'Y, ORANGE TANK CAP ASS'Y	2 2 1 1 1 2
5-020 5-022 5-023 5-024	355-02101-201 992-01050-011	RUBBER PIPE CAP RUBBER PIPE	1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
5-027 7 5-027 7 5-028 1 5-028 1	700-03005-175	PUMP FILTER BODY ASS'Y FUEL PIPE 3X5X175 FUEL PIPE, 3X5X205 HEAT SHIELD FLASH PAN HEAT SHIELD	1 R -D006550 D006551-R -B078316 B078317-
5-030 5-031 5-035 5-036	990-11040-101 992-10040-012 992-01040-011 990-11050-101 992-10050-012	S. WASHER 4 WASHER 4 SCREW 5X10 S. WASHER 5	1 1 3 3 1
5-039	992-01040-011	WASHER 4	

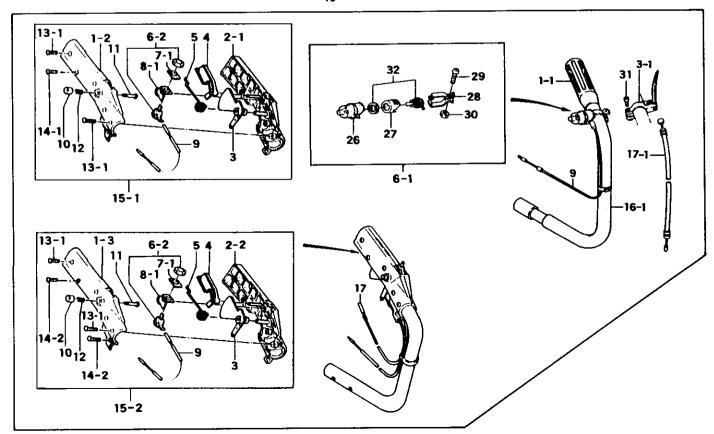
#### FIG.6 GEAR CASE & CUTTER



	WER		axe axe	,
REF	NER PARNER	PARMANE	SE SERVER REP REMARKS	
6-001 6-002 6-002 6-003 6-004 6-005	300-33210-208 301-33210-202 301-33210-203 303-33210-202	GEAR CASE A GEAR CASE B GEAR CASE B GEAR CASE GASKET CLUTCH HOUSING COMP. CLUTCH ASS'Y	1 I -F067900 F067901-	
6-006 6-007 6-008 6-009 6-010 6-011	992-01100-011 337-0062V-203	CLUTCH ARN FIXING PLATE WASHER 10	1 2 1 1 1 1 1 V	
6-011 6-011 6-011 6-011 6-012 6-013	330-00200-240	GEAR SHAFT SHIM 0.20 GEAR SHAFT SHIM 0.30 DRIVE SHAFT COLLAR CAM SHAFT	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	·
6-014 6-015 6-016 6-016 6-017 6-018	014-35100-201 016-35100-201	WOOD-RUFF KEY 3X10X3.7 CAM ROD COMP. SHAFT SHIM 1.0 (9.3X18) SHAFT SHIM 0.2 (9.3X18) BALL BEARING #629, 26MM/OD FIXING PLATE SPACER	1 2 V V 2 2 2	
6-019 6-020 6-020 6-021 6-022 6-023	060-33210-200	SCREW 5X10	1 2 N 2 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1	
6-024 6-025 6-026 6-027 6-027 6-028		S.WASHER 5 SMALL WASHER 5 HEX. BOLT 5X15	4 4 4 2 R -C085250 C085251-	
6-029 6-030 6-031,1 6-031 6-035 6-035	051-33210-820 165-35100-202 165-33250-200 565-34301-200	CLUTCH SHOE COMP. HANDLE B COMP. HANDLE GRIP HANDLE GRIP THRUST WASHER 12 THRUST WASHER 12	2 1 1 R -F147891 F147892- -F067900 1 F067901-	
6-037 6-041 6-042 6-043 6-045 6-046	121-33202-203	CUTTER GUIDE, L-832.5 CUTTER B, L-825 CUTTER A, L-825 BLADE HOLDER	1 N F147892-	
6-047 6-048 6-049 6-049 6-050	992-10060-012 992-01060-011 124-33202-205 124-33202-206 129-33202-200 129-33202-201	WASHER 6 CUTTER FIXING BOLT A CUTTER FIXING BOLT A WASHER 7	2	
6-051 6-052 6-053 6-054 6-055 6-056	992-01060-011 125-33202-205 110-0062W-200	CUTTER FIXING NUT	5 5 1 1 1 1	
6-057 6-058 6-059 6-061 6-061 6-062	990-23050-156 990-51050-153	S.VASHER 4 Small vasher 4	5 5 2 2 1 R -C033284 C033285- -D142726	
6-062	138-33215-202	CUTTER COVER, L-773	1 D142727-	

FIG.7 HANDLE



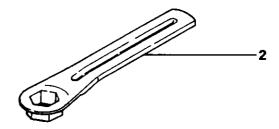


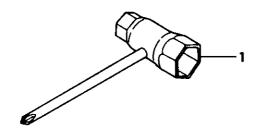
NER		111
REF. NER PARNER	PARWAME	SE SERIANBER REMARKS
7-001.1 165-35100-202 7-001.2 053-33222-200 7-001.2 053-33222-200	HANDLE GRIP HANDLE GRIP A	1   -C132840 1   N   C132841- 1   R   -C192852
7-001.3 053-33222-201 7-001.3 053-33222-202	HANDLE GRIP A	1 R -D219800 1 -F067900 1 N F067901-
7-002,1 054-33222-200 7-002,1 054-33222-200 7-002,2 054-33222-201	HANDLE GRIP B	1 N C132841- 1 R -C192852 1 R -D219800
7-002.2 054-33222-202	HANDLE GRIP B (SAFETY TRIGGER)	1   -F067900   1   N   F067901   -
7-003   230-33210-200	THROTTLE LEVER THROTTLE LEVER THROTTLE LEVER	1 N C132841- 11 I -F067900 1 F067901-
7-004 231-33210-200 7-005 061-32600-200		1 N C132841- 1 N C132841- 1 I -F067900
7-005 7-006,1 156-33210-901 7-006,1 156-33210-910		F067901- 11 I -A350650 11 R -B078316
7-006,1 156-33210-911 7-006,1 156-33210-912 7-006,2 162-01300-900	STOP BUTTON ASS'Y	1 R -B120083 1 -C132840 1 N -F147891
7-007,1 183-01300-200 7-007 925-32530-200	STOP BUTTON WARK	1   -F147891 1
7-008, 1 319-43225-200 7-008, 1 319-43225-200 7-008 319-37900-200	EARTH TERMINAL	1 N C132841- 1 -F147891 1 N F147892-
7-009   178-33222-800 7-009   178-33222-800 7-010   725-32600-202	STOP CORD PUSH PIN CAP	1 N C132841- 1 D F147892- 1 N C132841-
7-011 7-012 7-013,1 064-32530-200 066-32300-201 993-41040-251	STOPPER SPRING	1 N C132841- 1 N C132841- 3 N C132841-
7-013.1 993-41040-251 7-013 990-11040-301 7-014.1 993-41040-151	SCREW 4X30 HI~LO SCREW 4X15	3 -F067900 2 N F067901- 2 -C132840
7-014,2 993-41040-151 7-014 990-11040-251 7-015,1 055-33222-900	HI-LO SCREW 4X15 SCREW 4X25	3 N - F067900 1 N F067901- 1 R - C132840
7-015.2 055-33222-901 7-015.2 055-33222-902 7-015.2 055-33222-903	HANDLE GRIP ASS'Y	1 R -D219800 1 -F067900 1 P -F147891
7-015,2 055-33222-903	HANDLE GRIP ASS'Y HANDLE GRIP ASS'Y	1   R   -F147891 1   F147892 - 1   -C132840
7-016 050-33222-200 7-016 050-33222-200 7-016 050-33222-201	HANDLE A	1 N -F067900 1 R -F067900 1 R -F147891
7-016   050-33222-202   7-017,1   885-00764-800	HANDLE A THROTTLE WIRE COMP.	1 F147892- 1 -C132840 1 N C132841-
7-018 903-00207-201 7-019 990-11040-141 7-020 992-10040-012	THROTTLE WIRE HOLDER SCREW 4X14	1 3 N F067901- 6 N F067901-
	SMALL WASHER 4 U-NUT 4	6 N F067901- 6 N F067901- 6 I -F147891
7-022 991-78040-010 7-023 994-31030-101 7-024 258-11600-200	NYLON EOCK NUT 4 SCREW 3X10	8 F147892- 1 N F147892-
- To be cont'd -	**************************************	1 N F147892-

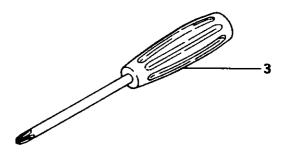
REF NBR	PARTIER	PARMANE	SERIANE SERIANE	R REMARKS
7-026 268-	33210-205 STOP BUTTON 33210-210 STOP BUTTON	RUBBER COVER	1 R -B120083 1 D C132841-	AL.
7-027   640-1 7-028   115-1 7-028   115-1 7-028   115-1	33210-201 STOP BUTTOR 33210-202 STOP SWITCH 33210-200 BRACKET 33210-201 BRACKET 33210-202 BRACKET 11040-161 SCREW 4X16	I BRACKET	1 R -8078316 1 D C132841- 2 I -8028793 2 I -8185090 2 D C132841- 1 D C132841-	
7-031   990-1	01040-011 HEX. NUT 4 11060-251 SCREW 6X25 01300-900 STOP SWITCH		1 D C132841- C132841- C132841- C132841-	

## FIG.8 TOOLS



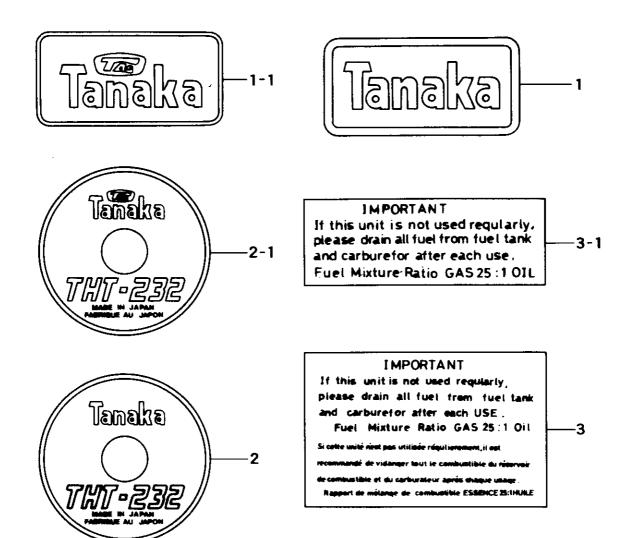






REF. NER PARMER PARME	SERIANDA REMARKS
8-001,1 804-20000-200 SPANNER 10X12 8-001 036-29331-501 COMBI. BOX SPANNER 10X19 .PLUS 8-002 851-20000-201 SPARK PLUG BOX SPANNER 8-003 862-20000-200 PLUS DRIVER 4	1

#### FIG.9 MARKS



REF. NER PARTIER	ARMANE	SERIANDER REMARKS
9-001,1 929-0608A-200 SYNBOL MARK 9-001 929-0608A-201 SYNBOL MARK 9-002,1 906-33227-201 NANE PLATE 9-002 906-33227-202 NANE PLATE	1   R 1   R	R -F147891 F147892- R -F147891 F147892-
9-003,1 909-0141C-201 MIXTURE RATIO M 9-003 909-0141C-210 MIXTURE RATIO M		R -F067900 F067901-